



Innovative technology
for appliances

Basic Class

Option EU*	140 mm (height)
Maximum load	15 kg
Capacity	20,5 l
Electrical connection load EU	220 - 240 V, 50 / 60 Hz
Temperature range*	Up to 80° C
Heating system	Convection heater (fan heater)
Connection wattage	400 W
Stand-by wattage	0 W
Heating system	Fan heater
Housing	Zinc & color coated steel Standard RAL 9005 Other colors on request
Drawer	Grinded stainless steel
Release mechanism	Push-pull Handle bar is an option
Front Design	Glass front ceramic printed Standard RAL 9005 Other colors on request
CE	Yes
VDE-checked	By request
UL-checked	By request

* Special applications and measurements by request

Premium Class

Option EU*	140 mm, 290 mm (height)
Option US*	30", 36" (width)
Maximum load	15 kg
Capacity	20,5 l
Electrical connection load EU	220 - 240 V, 50 / 60 Hz
Electrical connection load US	120 V, 15 A, 60 Hz
Temperature range*	Up to 80° C
Heating system	Convection heater (fan heater) Heating plate
Connection wattage	810 W
Stand-by wattage	0 W
Heating system	Heating plate & fan heater
Housing	Stainless steel Additional RAL colors All galvanized
Drawer	Heating glass plate
Release mechanism	Push-pull Handle bar with soft-close
Front Design	Additional RAL colors Stainless steel front Iron steel front powder coated
CE	Yes
VDE-checked	Yes
UL-checked	Yes
Design	Custom-made

* Special applications and measurements by request

Push-Pull catches – an artful new system

Are you also a manufacturer of functional and design-orientated household appliances, who follows the trend of handle-less operation? We have the solution! With our Push-Pull catches, a gentle touch on the appliance's front is all that is needed for it to open itself. The compact shape allows a retro-fitting and a position-independent installation, which doesn't limit the functionality.

Push-Pull features

- o Through the retro-fitting of our Push-Pull system, you can reuse your standard drawers and so save additional costs.
- o The clasping strength can be adjusted to different application areas in a certain size.
- o The flat housing and the intelligent arrangement of the mechanical components allow a position-independent as well as retro-fitted installation.
- o An emergency tripping function enables access to the interior of the drawer during a power outage, as well as the additional preservation of the Push-Pull catch's functionality.

Dimensions	
Height	13,5 mm with lid 10 mm without lid
Width	90 mm
Depth	87 mm
Justification	
Pitch to the furniture front	+/- 3 mm
Anchorage	
Wood	3 screws
Steel	Clips
Color	
Lid	Black
Casing	Black





Full service: from the idea to final assembly



Using flexible application engineering we carry out all device specific and customer-specific tests

A leader in the field of appliance development

GRONBACH develops customised solutions which exactly meet the specifications according to your requirements. We develop and manufacture household appliances like fully automatic coffee machines and warming drawers for our world-wide OEM customers. Our aim is always cost-efficiency and simplicity.

Flexible manufacture and assembly

We produce small series using CNC technology, through to large orders with custom-made tools. And we assemble your complete system. Starting with casings, kinematic and electrical parts, to functionality testing and packaging that meets your requirements. In so doing, we have mastered both the manual construction of small, complex series and also the automated assembly of mass production. And with the help of state-of-the-art prototyping, we can present a first sample to you within a short time.

Proven quality from one company

From the generation of initial concepts, through certification from recognised institutes such as the VDE or UL, to series production and much more besides, our excellence in development is at your disposal. We have naturally been certified with ISO 9001:2015 for many years.



Basic Class

With our Basic Class, we offer our customers a product that meets the highest quality standards and fulfils all the functions of a modern warming drawer. The factory-made appliance will be fitted with a glass front in the color which best suits your desired design. The handle-less front can easily be opened with a light touch, thanks to our Push-Pull catch system. The fan heating ensures an even heating of the interior. The novel toggle-control also means that the appliance won't use any energy in stand-by mode.

Premium Class

As a leading manufacturer of warming drawers, our customers can draw on an individual module construction system. With diverse fronts from stainless steel and glass, as well as with various handles or without a handle, these products can be customised to suit your requirements. A glass heating plate is integrated, optimally fitted in a fine design. Temperatures of between 30-80°C can be regulated at 6 different levels.

Customised OEM solutions: the way you want it

A selection of completed projects. We manufacture customised solutions for, among others, the brands Gaggenau, Neff and Siemens.



NEW

www.michatek.sk

Warming drawer News 2014



A variety of possibilities for your individual design-requirements
» warming drawers from GRONBACH

More variability

In order to provide our customers with a wider range of possibilities for integration into their product portfolios, the Basic Class series will be expanded to include 290 mm (height), 27 inches and 30 inches (width) models. Furthermore, an individual customisation of the height according to customer desire in the range of 136 mm to 290 mm is possible.

Flexible front design

We offer our customers multiple options in the front design area. Instead of the glass front, now fronts of stainless steel, powder-coated steel and furniture fronts are available. In addition, the Basic Class can now be fitted with diverse handle designs instead of the Push-Pull, according to customer preference.

High-quality accessories

With the new glass inserts, our customers can give their warming drawers a special twist. According to desire and design, a range of diverse glass plates of various colours or even with customised prints can be used.

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Basic Class

Option EU*	290 mm (height)
Maximum load	15 kg
Capacity	50 l
Electrical connection load EU	220 - 240 V, 50 / 60 Hz
Temperature range *	Up to 80°C
Heating system	Convection heater (fan heater)
Connection wattage	400 W
Stand-by wattage	0 W
Housing	Zinc & color coated steel Standard RAL 9005 Other colors on request
Drawer	Grinded stainless steel Glass inlay
Release mechanism	Push-pull Handle bar with soft-close
Front Design	Standard: glass front By request: stainless steel, powder coated, wooden front
CE	Yes
CB	In progress
VDE-checked	By request
UL-checked	By request
Accessories	Antislippery mat, glass inlay
Design	Custom-made

* Special applications and measurements by request

Basic Class

Option EU/US*	9" (228,6 mm) (height) 27", 30" (width)
Maximum load	15 kg
Capacity	52 l
Electrical connection load EU	220 - 240 V, 50 / 60 Hz
Electrical connection load US	120 V, 15 A, 60 Hz
Temperature range *	Up to 80°C
Heating system	Convection heater (fan heater)
Connection wattage	800 W
Stand-by wattage	0 W
Housing	Zinc & color coated steel Standard RAL 9005 Other colors on request
Drawer	Grinded stainless steel Glass inlay
Release mechanism	Handle bar with soft-close
Front Design	Standard: stainless steel By request: powder coated, glass, wooden front
CE	By request
CB	By request
VDE-checked	By request
UL-checked	By request
Accessories	Antislippery mat, glass inlay
Design	Custom-made

* Special applications and measurements by request